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REMARKS

Claims 1-20 are now pending in this application. Claims 1-9 are rejected. New claims 10-20 are added. Claims 1 and 9 are amended herein to address matters of form that were not addressed by the Examiner and accordingly are considered unrelated to substantive patentability issues.

PARAGRAPH FOR SUBSTITUTE SPECIFICATION AND ABSTRACT

Applicant submits herewith a substitute specification and abstract wherein amendments are effected to place the text thereof into proper English in accordance with 37 CFR 1.125(c). Also accompanying this amendment is a reproduction of the original specification and abstract with markings indicating the amendments effected in the substitute specification in accordance with MPEP §608.01(q) and 37 CFR 1.125(b). No new matter is added. Entry of the substitute specification and abstract is respectfully requested.

CLAIM REJECTIONS UNDER 35 U.S.C. § 102(b)

Claims 1-7 are rejected under 35 U.S.C. § 102(b) as being anticipated by Fujita reference. Applicant herein respectfully traverses these rejections. "Anticipation requires the presence in a single prior art reference disclosure of each and every element of the claimed invention, *arranged as in the claim.*" *Lindemann*

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Maschinenfabrik GmbH v. American Hoist & Derrick Co., 221 USPQ 481, 485 (Fed. Cir. 1984) (emphasis added). It is respectfully submitted that the cited reference is deficient with regard to the following.

A brief explanation of the present invention is believed helpful in appreciating the claims directed to the invention. The invention objective is synopsised in the following text from the specification detailing an exemplary embodiment of the invention:

According to the arrangement shown in the drawings, the pushbutton a3 is used for separating the movable contacts b9 off from the fixed contacts b12 when the switch portion b is dismounted from the operation portion a. However, an alternative arrangement as another embodiment may be made such that another member than the pushbutton a3 is used for separating the movable contacts b9 off from the fixed contacts b12. However, more preferred is the arrangement, as shown in the drawings, wherein the switch portion b is dismounted from the operation portion a by turning the switch portion b about the center axis X (the moving direction of the pushbutton a3). Such an arrangement leads to the simplification and downsizing of the structures of the operation portion a and the switch portion b.

Specification as filed, page 15.

It is respectfully submitted that the Examiner has failed to set forth a *prima facie* case of anticipation because the rejection of claim 1 is inadequate on its face. Claim 1 requires that "a removing force externally applied for dismounting said operation portion and said switch portion from each other acts to separate said first contact and said second contact off from each other." The rejection set forth is deficient because the portion or portions of the device of the reference, supposedly

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acting on the contacts 21a and 27a, which would transmit force used to remove the operation portion to separate the contacts are not identified. The Examiner has instead set forth the conclusory statement that "a removing force externally applied for dismounting the operation portion 6 and the switch portion 1 and 2 from each other acts to separate the first contact and the second contact from each other." With due respect to the Examiner in light of the very detailed and complicated disclosure of the Fujita reference, applicants submit that the above omission warrants withdrawal of the rejection. Additionally, such withdrawal would dictate that the next office action cannot be made final since none of the applicants amendments would be responsible for necessitating new grounds of rejection.

It is respectfully submitted that setting forth a proper *prima facie* case of obviousness with respect to the Fujita is not possible for the reasons discussed below. Additionally, the rejections of the remaining claims are similarly traverse for failing to state a *prima facie* case of obviousness since they more so deficient in that the dependent claims have greater detail and absolutely no mechanical portions of the Fujita reference are identified as corresponding to the subject matter of the rejected dependent claims.

It is believed that a brief review of the Fujita reference regarding its workings is warranted at this juncture. It is believed that the Examiner has interpreted the mention of detachable members in the abstract of the Fujita reference to mean that detaching an operation section acts to separate contacts. However such operation is

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nowhere disclosed in the Fujita reference. In particular the removal of an operation section is shown in Fig. 11 of the Fujita reference. This removal is discussed in the following paragraph of the specification:

When it is required to remove the operation section 3 from the switch construction for the purpose of, for example, replacing parts after the switch construction has been attached to the panel 34, the removal can be easily carried out by applying a tool 35 such as a screw drive or the like to a pair of recesses 6d formed on the side surfaces 6c (FIGS. 2 and 3) of the pushbutton 6 and drawing up the operation section 3 while uniformly applying a force on the both sides thereof as shown in FIG. 11.

Col. 8, lines 35-44. It is evident in the above description that no action concerning the contacts of the switch is considered when the operation section 3 is removed. A careful examination of the Fujita disclosure reveals that contact movement is not effect by the removal forces associated with the above described removal of he operation section 3.

When the pushbutton 6 is pressed force is applied to the switch actuating means 4 which in turn applies force to actuating plate 28 so that these components are depressed in unison to transmit force to move the contacts. Col. 5, lines 36-40, and line 48-50. However, the actuating plate 28 acts only by abutment with the second lever member 29 which in turn controls the first lever member 27 which effectuates electrical contact. As such, its upward removal cannot *apply* force to the second lever member 29, only *remove* force. The first and second levers, 27 and 29,

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are biased by the spring 30 such that a normal position of the levers without force applied by the abutment of the actuating plate 28, is with the first lever member 27 directed upward to engage the normal closed (NC) contact 20a. Only downward abutment pressure applied by the lower surfaces 28c of the horizontal arm portions 28b of the actuating plate 28 against the second lever member 29 acts to change the switch position. Col. 6, lines 6 to 16. Thus, upward removal of the actuating plate 28 does not apply force to change contact position but only allows the spring 30 to exert force changing the contact positions, Col. 6, lines 16 to 21. As such, the external force cannot act to separate contacts since the force of the spring 30 acts to separate the contacts. The purpose of the present invention is to use the external force to separate contacts which cannot be separated by mere spring pressure because the contacts become fused.

With regard to claims 4 and 5, since the force removing the actuating plate cannot apply force separating contacts when removed, the force certainly cannot be converted as is required by the claims. With regard to claims 6 and 7, contrary to the statement in the Office Action, there is no disclosure of a helical structure for converting rotational force to linear force. The only helical structure in the Fujita reference are springs which do not convert a force direction from rotational to linear.

In view of the above, it is respectfully submitted that claims 1-9 particularly describe and distinctly claim elements not disclosed in the cited reference.

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Therefore, reconsideration of the rejections of claims 1-9 and their allowance are respectfully requested.

NEW CLAIMS

Claims 10-20 are added. Claim 10 is submitted as patentable for its recitation of "a force transmitting structure engaging said operation device and configured to apply said user applied removal force to at least said first contact to displace said first contact from said first position to a position whereat said first and second contacts are not in contact with each other." There is no hint of such of a disclosure in the applied reference. Dependent claims 11-20 are patentable based on the subject matter recited therein in addition to the subject matter of claim 10.

REQUEST FOR EXTENSION OF TIME

Applicant respectfully requests a two month extension of time for responding to the Office Action. **The fee of \$450.00 for the extension is provided for in the charge authorization presented in the PTO Form 2038, Credit Card Payment form, provided herewith.**

If there is any discrepancy between the fee(s) due and the fee payment authorized in the Credit Card Payment Form PTO-2038 or the Form PTO-2038 is missing or fee payment via the Form PTO-2038 cannot be processed, the USPTO is

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hereby authorized to charge any fee(s) or fee(s) deficiency or credit any excess payment to Deposit Account No. 10-1250.

In light of the foregoing, the application is now believed to be in proper form for allowance of all claims and notice to that effect is earnestly solicited.

Respectfully submitted,
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enc: Form PTO-2038; Substitute Specification; and Marked reproduction of original specification.

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Switch Device

~~TECHNICAL FIELD~~BACKGROUND

The present invention relates to a switch device wherein an operation
5 portion and a switch portion are free to be mounted to or dismounted from each
other.

~~BACKGROUND ART~~

There have conventionally been known a switch device wherein the
operation portion is free to be mounted to or dismounted from the switch
10 portion (also referred to as a contact portion or a contacting portion) (see, for
example, FIG. 8 in Japanese Unexamined Patent Publication No. 1-241723).
Such a switch device includes a pushbutton switch wherein one or more pairs of
contacts in the switch portion are separated off from each other (opened) in a
state where the operation portion is dismounted from the switch portion. This
15 type of switch is applied to, for example, an emergency stop pushbutton switch.

However, there may be a problem that if overcurrent or the like causes
one or more pairs of contacts to be fused to each other, the contacts may be held
in contact with each other even though the operation portion is dismounted from
the switch portion. In a case where the switch device is applied to the
20 emergency stop pushbutton switch, for example, the following problem may be

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encountered. If a pair of contacts are in contact with each other despite the operation portion dismounted from the switch portion, machine tools as an operation object is in an operative condition.

5 The invention has been accomplished to solve the above problem and has an object to provide a switch device which ensures that even if one pair of contacts are fused to each other, the contacts can positively be separated off from each other when the operation portion and the switch portion are dismounted from each other.

DISCLOSURE OF THE INVENTION

10 The switch device according to the invention for achieving the above object has an arrangement wherein an operation portion externally operated and a switch portion are free to be mounted to or dismounted from each other, the switch portion including a first contact and a second contact allowed to be brought into or out of contact with each other, and is characterized in that a
15 removing force externally applied for dismounting the operation portion and the switch portion from each other acts to separate the first contact and the second contact off from each other.

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According to the invention thus arranged, the externally applied removing force separates the first contact and the second contact off from each other and hence, it is ensured that the first contact and the second contact can positively be separated off from each other in a state where the operation
5 portion and the switch portion are dismounted from each other.

The switch device may have an arrangement wherein the operation portion comprises a pushbutton which, when receiving an operating force externally applied thereto for opening or closing the first contact and the second contact, moves to transmit the operating force to the switch portion thereby
10 effecting the opening or closing of the contacts, and wherein the removing force is applied by turning either one of the operation portion and the switch portion about a moving direction of the pushbutton.

According to the invention thus arranged, the arrangement of the switch device may be simplified and downsized because the removing force is applied
15 by turning either one of the operation portion and the switch portion about the moving direction of the pushbutton.

The switch device may have an arrangement wherein either one of the first contact and the second contact is designed to be movable in the switch portion, wherein the operation portion comprises a pushbutton which, when
20 receiving an operating force externally applied thereto for opening or closing

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the first contact and the second contact, moves to transmit the operating force to the movable one of the first contact and the second contact thereby effecting the opening or closing of the contacts, and wherein the removing force is applied by turning either one of the operation portion and the switch portion about a

5 moving direction of the pushbutton.

According to the invention thus arranged, the arrangement of the switch device may be simplified and downsized because the removing force is applied by turning either one of the operation portion and the switch portion about the moving direction of the pushbutton.

10 The switch device may have an arrangement further comprising converting means for converting the removing force into a force working in the same direction as the operating force and transmitting the resultant force to the switch portion.

According to the invention thus arranged, the arrangement of the switch

15 device may be simplified because the removing force is converted into the force working in the same direction as the operating force and then, transmitted to the switch portion.

The switch device may have an arrangement further comprising converting means for converting the removing force into a force working in the

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same direction as the operating force and transmitting the resultant force to the movable one of the first contact and the second contact.

According to the invention thus arranged, the arrangement of the switch device may be simplified because the removing force is converted into the force
5 working in the same direction as the operating force and then, transmitted to the movable one of the first contact and the second contact.

The switch device may have an arrangement wherein the converting means is helically engaged with the pushbutton thereby converting the removing force applied by the turning motion into the force working in the same direction
10 as the operating force and transmitting the resultant force to the switch portion.

According to the invention thus arranged, the arrangement of the switch device may be simplified even further because the converting means is helically engaged with the pushbutton.

The switch device may have an arrangement wherein the converting
15 means is helically engaged with the pushbutton thereby converting the removing force applied by the turning motion into the force working in the same direction as the operating force and transmitting the resultant force to the movable one of the first contact and the second contact.

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According to the invention thus arranged, the arrangement of the switch device may be simplified even further because the converting means is helically engaged with the pushbutton.

5 The switch device may have an arrangement wherein the pushbutton has a substantially cylindrical shape having a center axis extended in the same direction as the operating force, wherein the converting means comprises: a pushbutton support which is formed in a corresponding shape to that of the pushbutton and in a slightly larger size than that of the pushbutton, and in which the pushbutton is inserted; a projection formed on either one of a

10 circumferential surface of the pushbutton and a circumferential surface of the pushbutton support; and a helical guide formed in the other circumferential surface as inclined relative to the center axis, and wherein the projection is engaged with the guide thereby converting the removing force into the force working in the same direction as the operating force.

15 According to the invention thus arranged, the projection is engaged with the guide thereby converting the removing force in turning motion into the force working in the same direction as the operation force and hence, the simple helical arrangement is adapted for the positive conversion of the removing force in turning motion into the force working in the same direction of the operating

20 force.

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The switch device may have an arrangement wherein the pushbutton has a substantially cylindrical shape having a center axis extended in the same direction as the operating force, wherein the converting means comprises: a pushbutton support which is formed in a corresponding shape to that of the pushbutton and in a slightly larger size than that of the pushbutton, and in which the pushbutton is inserted; ~~an axis~~ a shaft connecting the movable one of the first contact and the second contact with the pushbutton support; a projection formed on either one of a circumferential surface of the pushbutton and a circumferential surface of the pushbutton support; and a helical guide formed in the other circumferential surface as inclined relative to the center axis, and wherein the projection is engaged with the guide thereby converting the removing force into the force working in the same direction as the operating force.

According to the invention thus arranged, the projection is engaged with the guide thereby converting the removing force in turning motion into the force working in the same direction as the operation force and hence, the simple helical arrangement is adapted for the positive conversion of the removing force in turning motion into the force working in the same direction of the operating force.

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BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a fragmentary sectional view showing an internal arrangement of a switch device according to an embodiment of the invention;

5 FIG. 2 is a fragmentary sectional view showing the internal arrangement of the switch device according to the embodiment of the invention;

FIG. 3 is a fragmentary sectional view showing the internal arrangement of the switch device according to the embodiment of the invention;

FIG. 4 is a fragmentary sectional view showing the internal arrangement of the switch device according to the embodiment of the invention;

10 FIG. 5 is a plan view showing a top surface of an operation portion; and

FIG. 6 is a sectional view taken on the line Y-Y in FIG. 5.

BEST MODES FOR CARRYING OUT THE INVENTION

FIG. 1 to FIG. 4 are fragmentary sectional views each showing an internal arrangement of a switch device according to an embodiment of the invention. The switch device shown in the figures is an emergency stop
15 pushbutton switch.

The switch device comprises an operation portion a, and a switch portion b which are free to be mounted to or dismounted from each other. The operation portion a is a part which receives an operating force from an external

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source (such as an operator) and transmits the force to the switch portion b. The switch portion b is a part which receives the operating force from the operation portion a so as to open or close a respective pair of contacts based on the operating force. The switch portion is also referred to as a "contact portion" or

5 a "contacting portion".

First, description is ~~made on given of~~ an arrangement of the operation portion a. The operation portion a comprises an operation body a1, and a pushbutton a3. The pushbutton a3 is substantially shaped like a circular cylinder. The pushbutton a3 receives the operating force from the external

10 source at its top surface on one end side thereof. The other end of the pushbutton a3 is formed with a cylindrical projection a4 which projects from a side surface (circumferential surface) of the pushbutton a3. ~~On the other hand,~~ the The operation body a1 is formed with two L-shaped guide grooves a2 at a lower part of a side surface thereof, the guide grooves allowing the operation

15 body a1 to be turned and fitted in the switch portion b.

The operation portion a will be more specifically described with reference to FIG. 5 and FIG. 6. FIG. 5 is a plan view showing the top surface of the operation portion a, whereas FIG. 6 is a sectional view taken on the line Y-Y in FIG. 5. As shown in FIG. 5, the pushbutton a3 is formed with a fan-like

20 projection a9 on the top-surface side thereof. The projection a9 is received in a

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fan-like recess a8 of the operation body a1. Thus, the pushbutton a3 is retained in a manner that when the operation body a1 is turned about a center axis X, the pushbutton a3 is also turned in conjunction with the turning of the operation body.

5 As shown in FIG. 6, a locking portion a6 is projected from an inside wall of the operation body a1 by means of an urging force of a spring a5, whereas a locking portion a7 is provided as projected from the side surface of the pushbutton a3. Thus, the pushbutton is retained in the following manner. When the operator presses down on the top surface of the pushbutton a3 along
10 the center axis X with an operating force greater than a predetermined level, the pushbutton a3 receives this operating force to release the locking portions a6, a7 (see FIG. 6), so that the pushbutton is allowed to move downward along the center axis X.

Next, description is ~~made on~~ given of an arrangement of the switch
15 portion b. The switch portion b includes: a switch body b1, a contact axis shaft b5, a coil spring b10, and terminal pieces b11. The switch body b1 is integrally formed with a partitioning/retaining portion b3, which horizontally extends to partition an internal space of the switch body b1. The partitioning/retaining portion b3 is centrally formed with a quadrangular through hole b4 extending
20 therethrough along the center axis X. An inside wall of the switch body b1 is

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integrally formed with two engaging projections b2 at places upward from the partitioning/retaining portion b3, the engaging projections b2 designed to engage the guide grooves a2 of the operation portion a.

5 The contact ~~axis~~ shaft b5 has a quadrangular shape insertable through the through hole b4 and is inserted through the quadrangular through hole b4. Thus, the contact ~~axis~~ shaft b5 is retained in the switch body b1 in a manner to be free to move along the center axis X but inhibited from turning about the center axis X. A pushbutton support b6 is provided on an upper end of the contact ~~axis~~ shaft b5.

10 The pushbutton support b6 has a corresponding cylindrical shape to that of the pushbutton a3 and is slightly larger than the pushbutton. A distal end of the pushbutton a3 is inserted from above into the pushbutton support b6. A side surface (circumferential surface) of the pushbutton support b6 is formed with a guide b7 to be engaged with the projection a4. The guide b7 includes a slope b1
15 formed aslant relative to the center axis X. That is, the slope b71 is configured to extend from an operation-portion-a side toward a switch-portion-b side as winding about the center axis X (helical configuration) as shown in the figure.

A bridge piece b8 is mounted to a lower end of the contact ~~axis~~ shaft b5 at a mid-portion thereof. The bridge piece b8 is formed from a conductive
20 material such as copper, and has movable contacts b9 attached to opposite ends

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thereof. The coil spring b10 is mounted to the contact ~~axis~~ shaft b5 at place between the bridge piece b8 and the partitioning/retaining portion b3, exerting an urging force directed to move the bridge piece b8 and the partitioning/retaining portion b3 away from each other.

5 Each of the two terminal pieces b11 has one end thereof exposed to outside of the switch body b1, and has a fixed contact b12 attached to the other end thereof. The terminal pieces b11 are disposed in a manner that the fixed contacts b12 oppose the movable contacts b9. The movable contacts b9 and the fixed contacts b12 are formed from a metal such as gold in order to reduce

10 contact resistance. Such a metal is prone to be fused by the overcurrent or the like. In this embodiment, the operation portion a is assembled to a panel (not shown). According to the embodiment, either one of the movable contact b9 and the fixed contact b12 is equivalent to a "first contact" of the invention, whereas the other is equivalent to a "second contact" of the invention. Furthermore, the

15 movable contact b9 is equivalent to "a movable one of the first contact and the second contact" according to the invention. On the other hand, the contact ~~axis~~ shaft b5 is equivalent to ~~an axis~~ a "shaft member connecting the movable one of the first contact and the second contact with the pushbutton support" according to the invention.

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Next, operations of the switch device are described. First, in the state of FIG. 1 where the switch portion b is dismounted from the operation portion a, the bridge piece b8 and the partitioning/retaining portion b3 are spaced away from each other by means of the coil spring b10, whereas the contact axis shaft b5 is moved downward so that the movable contacts b9 and the fixed contacts b12 are separated off from each other (open state). In this state, the operator inserts the engaging projections b2 into inlets of the guide grooves a2, and fits the switch portion b on the operation portion a from below in a manner to insert the projection a4 into an inlet of the guide b7 (FIG. 2).

Next, the operator turns the switch body b1 about the center axis X in a direction C1. As described above, the pushbutton a3 is so arranged as not to turn about the center axis X relative to the operation body a1. Accordingly, when the switch body b1 is turned in the direction C1, the projection a4 relatively moves in the helical guide b7. Thus, the projection a4 causes the pushbutton support b6 to move upward so that the movable contacts b9 are also moved upward, accordingly (FIG. 3). When the operator fully turns the switch body b1, the movable contacts b9 are brought into a state to contact the fixed contacts b12 (close state) (FIG. 4). In the aforementioned manner, the switch portion b is mounted to the operation portion a.

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When the switch portion b is dismounted from the operation portion a, the steps to mount the switch portion b may be reversed. That is, in the state of FIG. 4 where the switch portion b is mounted to the operation portion a, the operator may apply a removing force to turn the switch portion b about the central axis X in the opposite direction C2.

When the switch portion b1 is turned, the projection a4 relatively moves in the helical guide b7 to move the pushbutton support b6 downward so that the movable contacts b9 are also moved downward accordingly to be brought into the state separated off from the fixed contacts b12 (open state) (FIG. 3). That is, when the operator applies the removing force to turn the switch portion b in the direction C2, the projection a4 abuts against the slope b71 so that the removing force as a reaction is applied to the slope. The removing force is divided into a component working along the slope b71 and a component F working in the same direction as the center axis X. Thus, the removing force is converted into a force F in the same direction as the center axis X. By means of the force F in the same direction as the center axis X, the pushbutton support b6 is moved downward as accordingly moving the movable contacts b9 away from the fixed contacts b12 via the contact axis shaft b5.

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The operator fully turns the switch body b1, so as to bring the engaging projections b2 and the projection a4 to the respective inlets of the guide grooves a2 and the guide b7 (FIG. 2). Then, the operator extracts the operation portion a upwardly from the switch portion b (FIG. 1). In this state, the coil spring b10
5 maintains the open state by applying the urging force to constantly separate the movable contacts b9 off from the fixed contacts b12.

As described above, the mounting force for mounting the switch portion b to the operation portion a or the removing force for dismounting the switch portion b from the operation portion a may be applied by the operator who
10 applies the force to turn the switch body b1 of the switch portion b about a moving direction (the center axis X) of the pushbutton a3.

In the state where the switch portion b is mounted to the operation portion a, the switch device functions the same way as the well known emergency stop button switch. Specifically, when the operator presses down on
15 the top surface of the pushbutton a3 along the center axis X with an operating force exceeding the predetermined level, the pushbutton retained in the state shown in FIG. 4, the pushbutton a3 receives this operating force so that the locking portions a6, a7 are disengaged (see FIG. 6) to allow the pushbutton a3 to move downward to transmit the operating force to the switch portion b. The
20 switch portion b, in turn, receives the operating force from the operation portion

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a at the pushbutton support b6 thereof. The operating force moves the bridge piece b8 downward to separate the movable contacts b9 off from the fixed contacts b12 thereby establishing the open state. In order to return the switch device in this state to the initial state, the operator may pull the pushbutton a3
5 upward to bring the switch device back to the state shown in FIG. 4, where the movable contacts b9 and the fixed contacts b12 are placed in the close state.

As described above, the force for mounting/dismounting the switch portion b to/from the operation portion a, which is applied as turning the switch portion about the moving direction of the pushbutton a3, is converted into the
10 force working in the moving direction of the pushbutton a3 by way of the engagement of the projection a4 with the helical guide b7. Then, the converted force causes the movable contacts b9 to move upward or downward. According to the embodiment, the pushbutton support b6, the contact ~~axis~~ shaft b5, the projection a4 and the guide b7 are equivalent to "converting means" of the
15 invention.

According to the embodiment, in the switch device including the operation portion a and the switch portion b which are free to be mounted to/dismounted from each other, the removing force for dismounting the switch portion b from the operation portion a is utilized for separating the movable
20 contacts b9 off from the fixed contacts b12. Therefore, even if the movable

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contacts b9 and the fixed contacts b12 are fused to each other, it is ensured that the movable contacts b9 can positively be separated off from the fixed contacts b12 by properly adjusting the ~~foresaid~~ aforesaid removing force. This affords the following advantage in a case where the embodiment is applied to the emergency stop pushbutton switch, for example. Even though the movable contacts b9 and the fixed contacts b12 are fused to each other, the machine tools or the like as the operation object can be maintained in a disabled state because in the state where the switch portion b is dismounted from the operation portion a, the movable contacts b9 are separated off from the fixed contacts b12.

According to the arrangement shown in the drawings, the pushbutton a3 is used for separating the movable contacts b9 off from the fixed contacts b12 when the switch portion b is dismounted from the operation portion a. However, an alternative arrangement as another embodiment may be made such that another member than the pushbutton a3 is used for separating the movable contacts b9 off from the fixed contacts b12. However, more preferred is the arrangement, as shown in the drawings, wherein the switch portion b is dismounted from the operation portion a by turning the switch portion b about the center axis X (the moving direction of the pushbutton a3). Such an arrangement leads to the simplification and downsizing of the structures of the operation portion a and the switch portion b.

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Furthermore, the removing force imparted by the force in turning motion about the center axis X is converted by means of the pushbutton a3 into the force working in the same direction as the operating force, whereby the pushbutton a3 is permitted to transmit the removing force to the switch portion b the same way as the pushbutton a3 transmits the operating force to the switch portion b. This results in a simplified arrangement. Specifically, the projection a4 of the pushbutton a3 is helically engaged with the guide b7 of the pushbutton support b6 of the switch portion b, as shown in the drawings, thereby acting like a screw. Thus, quite a simple arrangement is adapted to convert the removing force imparted by the turning motion about the center axis X into the force working in the same direction as the operating force, such that the movable contacts b9 can be separated off from the fixed contacts b12.

When the operation portion a is mounted to or dismounted from the switch portion b, as shown in FIG. 1 to FIG. 4, the movable contacts b9 and the fixed contacts b12 are shifted between the open state and the close state. This permits an external system (not shown) electrically connected with the terminal pieces 11 to determine whether the operation portion a is mounted to the switch portion b or not.

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It is to be noted that the invention is not limited to the foregoing embodiment and various changes and modifications other than the above may be made thereto unless such changes and modifications depart from the scope of the invention. For instance, the arrangement may be made, as described above, such that another member than the pushbutton a3 is used for transmitting the removing force for dismounting the operation portion a from the switch portion b, thereby separating the movable contacts b9 off from the fixed contacts b12.

While the drawings illustrate the switch device including the b-contacts (break contacts), the invention may also be applied to a switch device including a-contacts (make contacts). Furthermore, the invention may also be applied to other switch devices than the emergency stop pushbutton switch.

What is required is that the operation portion a and the switch portion b may be dismounted from each other. Hence, an arrangement may be made such that the operation portion a is assembled to the panel (not shown), as described above, whereas the switch portion b may be dismounted from the operation portion a by turning the switch portion b. Otherwise, the switch portion b may be assembled to the panel (not shown), whereas the operation portion a may be dismounted from the switch portion b by turning the operation portion a.

MARKED SPECIFICATION

F-8421

Ser. No. 10/526,658

INDUSTRIAL APPLICABILITY

As described above, the invention is applicable to a variety of switch devices, such as an emergency stop pushbutton switch, wherein the operation portion externally operated and the switch portion are free to be mounted to or
5 dismounted from each other, the switch portion including the first contacts and the second contacts allowed to be brought into or out of contact with each other.

MARKED SPECIFICATION

F-8421

Ser. No. 10/526,658

Abstract

When an operator applies a removing force to turn a switch portion b in a direction C2, a projection a4 abuts against a slope b71 so that the removing force as a reaction is applied to the slope. The removing force is divided into a component working along the slope b71 and a component F working in a same direction as a center axis X. Thus, the removing force is converted into a force F in the same direction as the center axis X. By means of the force F in the same direction as the center axis X, a pushbutton support b6 is moved downward as accordingly moving a movable contacts b9 away from a fixed contacts b12 via a contact ~~axis~~ shaft b5.